

**Amendments to the Specification:**

Please replace paragraph [0073] with the following amended paragraph:

[0073] **Figures 7A and 7B** illustrate an adjust signature and position product section/page process according to an embodiment of the present invention. The adjust signature and position product section/page process is performed using the document assembler element **355** and the CCPS **300** (see **Figure 3**). Referring to **Figure 7A**, the number of pages of the customized catalogue (less filler) is determined **700**. Typically, a catalogue destined for printing must be printed on both sides of paper twice the width of a single page, and stapled in the middle. In this example, the finished catalogue must have a total number of pages evenly divisible by four (referred to as “whole signatures” or an “even signature”). However, this is not meant as a limitation. As will be apparent to those skilled in the art, other signatures may be used without departing from the scope of the present invention. Using a set of signature rules, a determination is made whether the customized catalogue comprises whole signatures **705**. If the signatures are whole, the process continues **750**.